



AuraLast® Wood protects against wood rot for as long as you own and occupy your home. Guaranteed.



Guaranteed Protection Against Wood Rot

JELD-WEN® wood windows and patio doors made with exclusive pine AuraLast Wood are guaranteed not to rot for as long as you own and occupy your home. Wood components made from AuraLast Wood maintain their structural integrity even in the toughest climates. Visit jeld-wen.com to view the full warranty.*



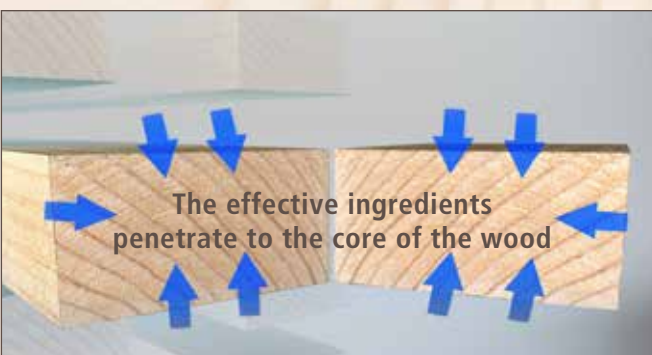
Surface-to-Core Protection

Because of our vacuum/pressure process, AuraLast Wood provides virtually 100% penetration of the protective ingredients. Other manufacturers use submersion/dip-treatment methods, which only protect the outer surface of the wood.



Working With AuraLast Wood is Easy

AuraLast offers the strength and beauty of real wood because it is real wood, not a composite. AuraLast Wood is colorless, stainable and odorless.



Virtually 100% Surface-to-Core Protection



AuraLast is Safe

AuraLast Wood is made by using a water-based solution to deliver the effective ingredients to the core of the wood. Traditional dip-treatments use a solvent-based chemical bath. During production our AuraLast process releases 96% fewer volatile organic compounds than the traditional dip-treatment method.



Traditional treatments only protect the outer surface

A JELD-WEN Exclusive

Only JELD-WEN makes window and door products with natural pine AuraLast Wood that are built to last.

Protects Against Water Saturation

AuraLast Wood offers superior resistance to water saturation, which protects against swelling that causes windows and doors to stick.

Protects Against Termites

Harmful termites will eat through unprotected wood—not so with AuraLast Wood.

Visit jeld-wen.com/auralast for more information

***AuraLast Lifetime Limited Warranty Coverage for Wood Decay and Termite Damage**

JELD-WEN products made from pine AuraLast Wood will not rot.

The JELD-WEN® website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at jeld-wen.com today.



THE JELD-WEN PROMISE

JELD-WEN products create lasting value for your home. We are so confident that you will be pleased with our W-2500 Clad-Wood Windows, that each one carries our industry-leading warranty. Here are just some of the highlights of our warranty...

The Window & Patio Door Limited Warranty Includes:

- » Lifetime limited warranty on AuraLast® Wood; protects against wood rot for as long as you own and occupy your home
- » 20-year coverage against defects in material and workmanship for most product components (such as insulating glass, metal and wood components, and hardware)
- » 20-year coverage on Kynar® clad finish; 10-year coverage on polyester clad finishes
- » Skilled labor coverage for warranty repairs for 2 years
- » Coverage is transferable for 10 years

NOTE: The above information is a summary of key provisions of the **JELD-WEN Window & Patio Door Limited Warranty** effective February 1, 2014. For a complete copy of the current warranty, see your sales associate or refer to www.jeld-wen.com.



Official window and door provider of Major League Soccer



JELD-WEN is proud to support a better way to build



Made in the USA

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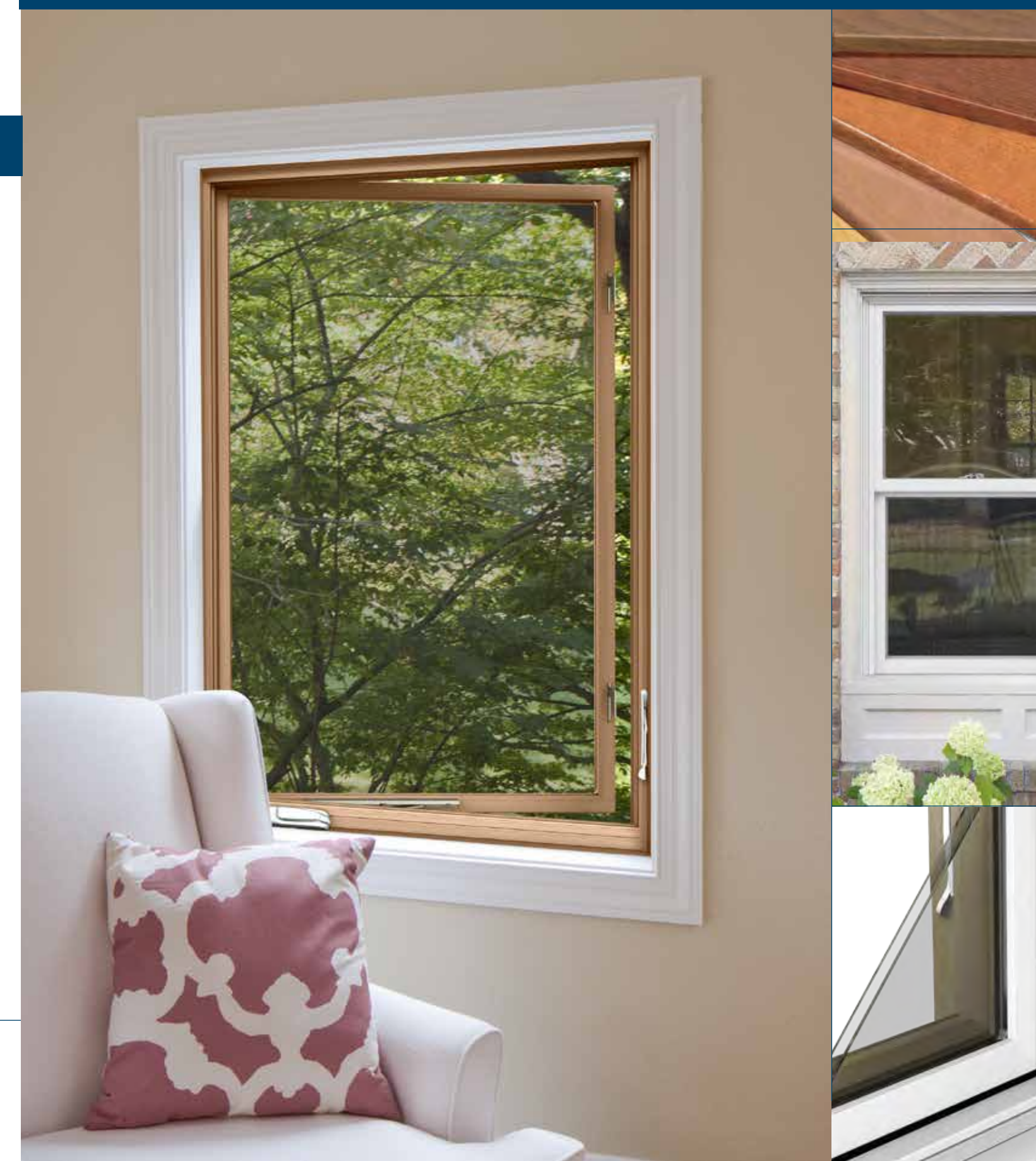
JELD-WEN reserves the right to change product specifications without notice. Please check our website, jeld-wen.com, for current information.

11-91099 03/14 (HPS 05/14 13M)



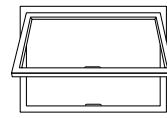
W-2500 Clad-Wood Window Features

Awning | Casement | Double-Hung | Fixed, Radius and Geometric

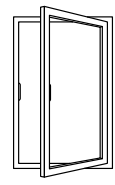


STYLES, LITES, COLORS & GLASS

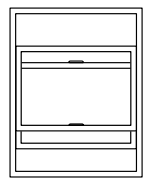
Window Styles



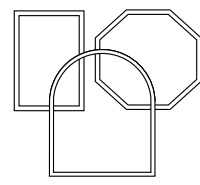
Awning



Casement



Double-Hung

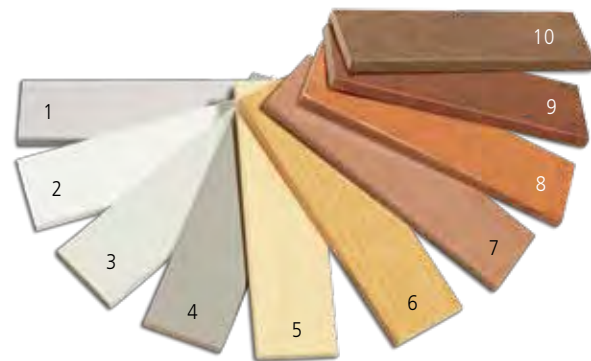


Fixed, Radius & Geometric

Standard Prefinished Interiors*

- | | |
|--------------------|--------------|
| 1. Primed | 6. Wheat |
| 2. Brilliant White | 7. Cider |
| 3. Ivory | 8. Fruitwood |
| 4. Desert Sand | 9. Cordovan |
| 5. Clear Lacquer | 10. Walnut |

*Colors shown may vary from final finish.



SUSTAINABLE FORESTRY INITIATIVE
SFI-00364

FSC® certified or SFI® certified wood available. See your JELD-WEN dealer for details.

Divided Lites



Grilles Between the Glass (GBG)



Full-Surround (FS) and Knocked-Down (KD) Removable Wood Grilles



Simulated Divided Lites (SDL)

Clad Colors*



Brilliant White, French Vanilla, Desert Sand, Hartford Green, Mesa Red, Chestnut Bronze, Black

* Colors shown may vary from actual color.

Decorative Glass Options

Tinted Glass

Reduces glare and is ideal for areas that get a lot of direct sunlight in the summer.



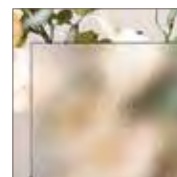
Low-E



LoE³-366

Textured Glass

Lets light in while maintaining privacy.



Obscure

HARDWARE & SCREEN OPTIONS

Double-Hung Sash Options



Standard Sash Option



Traditional Sash Option

Window Hardware



Nesting Handle



Sash Lock

Painted Finishes



White



Desert Sand



Chestnut Bronze

Plated Finishes



Polished Brass



Oil-Rubbed Bronze



Brushed Chrome



Antique Brass

Double-Hung Jamb Liner Options



Without Optional Jamb Liner Edge Cover



With Optional Jamb Liner Edge Cover

Screen Options*

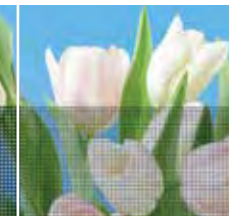
These screens are designed to keep insects outside, while letting more natural light inside. They feature fine, black fiberglass mesh with a light gloss finish. BetterVue® insect screens are standard for awning, casement and double-hung windows.

Regular Screen



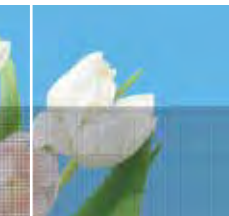
View through regular fiberglass insect screen

BetterVue® Screen



View through BetterVue insect screen (standard)

UltraVue® Screen



View through optional UltraVue insect screen

*These images are for illustration purposes only. Insect screens are intended to allow air and light in, while keeping insects out. They are not intended to stop children from falling through an open door or window. For safety screens and other security devices, contact your local building supply retailer.

PERFORMANCE GLASS OPTIONS

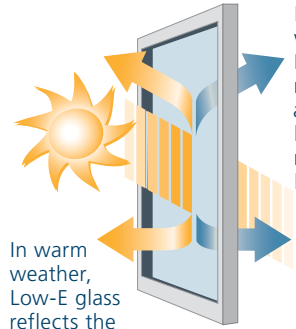
Low-E, LoE³-366 and Low-E EC Insulating Glass

High-performance Low-E insulating glass comes standard to help lower energy costs, allows homes to stay cooler in the summer and warmer in the winter, prevents fading of interior furnishings, and reduces condensation. It also delivers greater visible light transmittance than tinted glass. We also offer optional LoE³-366, which provides even more protection against heat loss and fading, as well as greater energy savings.

Most windows and patio doors with Low-E glass are ENERGY STAR® qualified. ENERGY STAR products help Americans save energy, save money, and reduce their carbon footprints. ENERGY STAR criteria for windows are based on the U-factor and SHGC combinations that provide significant energy efficiency for a given climate zone. Just tell your JELD-WEN® dealer you want JELD-WEN windows that are ENERGY STAR qualified for your climate zone.

For even more protection, choose Low-E EC for an "extra coating" that improves the thermal performance of our windows and is the optimal solution for meeting ENERGY STAR criteria in certain regions of the country.

For more information, visit www.jeld-wen.com/energyefficiency.



In cold weather, Low-E glass reduces the amount of heat lost by reflecting it back inside.

In warm weather, Low-E glass reflects the sun's energy and prevents it from entering the home.



ENERGY STAR®

The W-2500 line meets ENERGY STAR criteria in all four climate zones in the United States. ENERGY STAR criteria are achieved in North, North Central, and South Central climate zones with the standard glass package of LoE²-270 with argon, and in the Southern zone when grilles are used. Without grilles, Southern zone ENERGY STAR criteria are achieved with LoE³-366 and argon.

Tax Credits, Rebates and Incentives

The JELD-WEN website is a great source of information for Tax Credits, Rebates and Incentives on energy efficient products. Visit www.jeld-wen.com for more information. Because the windows in our W-2500 window line are so energy efficient, replacing old windows can mean money in your pocket.

